



湖南铁路职业学院  
HUNAN RAILWAY PROFESSIONAL TECHNOLOGY COLLEGE



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	380V/220V	+PE
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	Windows XP	
		0.001mm
		Siemens 802c FANUC
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	40	IT7-8 2 5 3 12	20 0.01mm GB/T1804-2000

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	380V/220V	+PE

	30	80%
	CK6150	
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	FANUC Oi	

	(mm)			(mm)	
	30x 150 mm	1		M8x 2-6g	1
		1		0 150 mm( 0.02)	1
	0.1mm 0.2mm			0 25 mm	1
	2	1		0 25 mm	1
				25 50 mm	1
				18 35 mm	1
		1		0 150 mm( 0.02)	1
		1		Ra1.6	1
		1		93° 95° 3° 5°	1
	0-6	1		93° 95° 50° 55°	1
	0-1	1		20 mm 60mm	1
		1		3 4mm	1
	2	1		60° : 2mm	1
	M8x 2-6g	1		20mm 0.1 0.3 0.5 1mm	

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(20 )	4		0
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	6	" 6S"	
	4		
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(80 )	10		GB/T1804-2000	
	50	IT7-8 2		30 0.01mm
				5 3 12
	15	Ra1.6 4		5 Ra3.2 6 Ra6.3
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	300	
	380V/220V	+PE
	30	80%
	XH715	
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	FANUC Oi	

	(mm)			(mm)	
	>100	1		2'	1
				0-6	1
				0-1	1
		1			1
		1		20 10	1

	200	1		3	1
	200			8 10 12	1
		1		0-13	1
		1			1
				20 10	1
	0-25, 25-50, 50-75, 75-100	1		0-25	1
	0-150( 0.02)	1			

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(20 )	4		0
	4		
	6	" 6S"	
	4		
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(80 )	10		GB/T1804-2000
	50	IT7-8 0.01mm 2	

		4	
		3-4	
	15	Ra1.6 5	Ra3.2 6 Ra6.3
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	380V/220V	+PE
UPS	UPS	80%
	40% 70%	10 30
	50	1
	Windows XP	UG NX8.0, CAXA

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(20 )	4		0
	6	" 6S"	
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(80 )	20		
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